



Leland Limited, Inc South Plainfield, New Jersey 908-561-2000

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Models Affected: EMERGENCY STROBE LIGHT I, XENON 60610, 60610M, 60607, 60646M, 60646, 60647, 60647M

Background: Several customers have reported intermittent failures of the strobe module not firing. With a new battery inserted and the switch in the on position, the strobe should begin to fire (flash) within 2 seconds. Although no mechanical defect has been found, the following is a recommended self repair-adjustment to solve the issue.

Solution Steps:

- 1. Remove the lens, module and the battery
- 2. Look inside the battery compartment and identify two (2) brass contacts marked "A" and "B" in the picture.
- 3. Gently pry both contact "A" and "B" away from the body and toward the inside of the battery cavity.
- 4. Only move these contacts about 0.185", about 1/4 of an inch.
- 5. When you put the battery back in the unit be careful to clear these contacts.
- 6. Replace the module by touching the side of the module against these contacts first.
- 7. Reassemble the unit with the lens firmly in place.
- 8. Test function. If this does not resolve the issue, please contact us, 908-561-2000.

